

sf 25-26/05

# Work Order ID 58961

May 20, 2010 11:51:08 AM



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Item ID: DSI 9464-011

Accept



Setup Start



Revision ID:

Item Name: Skidtube Tuning

Stop



Start Date: 5/20/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/25/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

*✓*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3955	A
DSI 9464	B

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Item ID: DSI 9464-011

Accept



Setup Start



Revision ID:

Item Name: Skidtube Tuning

Stop



Start Date: 5/20/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/25/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120



QC4- 100% Inspect kits for completeness

0.00

S 10/05/25

QC

Memo

0.00

Quality Control

130



Memo

0.00

Packaging

Identify and pack for shipping as per PPP DSI 9464-011

Location:

PPP rev: DRAFT

Packaging

140



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

C21015/26

# Picklist Print

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Work Order ID: 58961



Parent Item: DSI 9464-011



Parent Item Name: Skidtube Tuning

Comments: IPP RevA: New issue DD verified by:EC  
per ECN10-553 DD 10.04.19 verified by:EC

IPP Rev:B as

Start Date: 5/20/10

Required Date: 5/25/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3955-041		Manufactured	No			110	Each	2.0000	2		10-5-25	

Doubler Assembly

## Location

ST103 2

51580 2

110 Each 1.0000

Manufactured No

## Location

ST102 1

51579 1

110 Each 1.0000

Manufactured No

## Location

ST103 1

51578 1

110 Each 3.0000

Manufactured No

## Location

ST103 3

53253 3

# Picklist Print

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Work Order ID: 58961



Parent Item: DSI 9464-011



Parent Item Name: Skidtube Tuning

Start Date: 5/20/10

Required Date: 5/25/10

Comments: IPP RevA: New issue DD verified by:EC  
per ECN10-553 DD 10.04.19 verified byEC

IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item Manufactured	Primary Location No	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3955-21 						110	Each	12.0000	2		<del>1358965</del>	10-5-25
Gasket												
D3955-23 		Manufactured	No		<u>ST103</u> <del>50720</del>	110	Each	1.0000	2		<u>2</u>	<u>10-5-25</u>
Template												
CR3212-4-04 		Purchased	No		<u>ST103</u> <del>51576</del>	110	Each	691.0000	38		<u>1</u>	<u>10-5-25</u>
Cherry Rivet												
AN3-5A 		Purchased	No		<u>ST311</u> <del>112314</del> 113644 113749	110	Each	955.0000	4		<u>38</u>	<u>10-5-25</u>
Bolt												
					<u>ST350</u> <del>105057</del>							

## Picklist Print

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**Work Order ID:** 58961



**Parent Item:** DSI 9464-011



**Parent Item Name:** Skidtube Tuning

**Start Date:** 5/20/10

**Required Date:** 5/25/10

**Comments:** IPP RevA: New issue DD verified by:EC  
per ECN10-553 DD 10.04.19 verified by:EC

IPP Rev:B as

**Start Qty: 1.00**

**Required Qty:** 1.00

# Picklist Print

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Work Order ID: 58961



Parent Item: DSI 9464-011



Parent Item Name: Skidtube Tuning

Start Date: 5/20/10

Required Date: 5/25/10

Comments: IPP RevA: New issue DD verified by:EC  
per ECN10-553 DD 10.04.19 verified byEC

IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			110	Each	1,856.000	2		10-5-25	S



Nut

Location	Loc Qty	Loc Code
ST300	1856	
113537	20	
113644	336	2
114523	1000	
114718	500	